



Enekom Enerji Bilisim ve Muhendislik San.Tic.A.S.

won the ERCI Innovation Awards 2020 «COUP DE COEUR OF THE JURY»

Jury Members

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I-TRANS

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AC HOMERENDALTER

SUCCESSFULLY IN OPERATION SINCE 2018

RailAcoustic®

High Precision Smart Acoustic Track-Safety Condition Monitoring System

Patended Methodology in US, EU, Turkey, India, China and Japa enekom

THE ONLY PROVEN SYSTEM IN THE WORLD, which senses the rail defects and on-track obstacles before a Train Arrives

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RAILWAYS SAFETY - GLOBAL STATISTICS

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Cause Group	Description	Derailments		Cars Derailed		Average Number o
		Number	Percentage	Number	Percentage	Cars Derailed per Derailment
08T	Broken rails or welds	665	15.3	8,512	22.7	12.8
04T	Track geometry (excluding wide gauge)	317	7.3	2,057	5.5	6.5
10E	Bearing failure (car)	257	5.9	1,739	4.6	6.8
12E	Broken wheels (car)	226	5.2	1,457	3.9	6.4
09H	Train handling (excluding brakes)	201	4.6	1,553	4.1	7.7
03T	Wide gauge	169	3.9	1,729	4.6	10.2
01M	Obstructions	153	3.5	1,822	4.9	11.9
05T	Buckled track	149	3.4	1,891	5.0	12.7
04M	Track-train interaction	149	3.4	1,110	3.0	7.4
11E	Other axle or journal defects (car)	144	3.3	1,157	3.1	8.0
04H	Employee physical condition	3	0.1	41	0.1	13.7
06H	Radio communications error	3	0.1	13	0.0	4.3
14E	TOFC-COFC defects	2	0.0	2	0.0	1.0
03E	Handbrake defects (car)	1	0.0	2	0.0	2.0
	Total	4,352	100	37,456	100	8.6

Note: UDE = undesired emergency (brake application): TOFC = trailer on flat car; COFC = container on flat car.

NEXTRANS Project (2012) - Analysis of Causes of Major Train Derailment and Their Effect on Accident Rates (2001-2010), University of Illinois

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BASIC WORKING PRINCIPLES







5	FUNCTIONS IN USE
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The RailAcoustic[®] System continuously performs and improves:

1. Broken & Cracked Rail Detection (with exact location information)

- 2. Train Movement & Speed Monitoring
- 3. Flood, Landslide and Excessive Snow Accumulation Detection
- 4. Rail & Environmental Temperature Monitoring
- NEW FUNCTIONS5.UNDER6.QUALIFICATION7.TEST8.
- Flat Wheel Detection
- 6. Buckled Rail Detection
- 7. Major Internal Rail Defect Detection
 - Derailment Detection (for instant emergency brake of the freight rolling stocks)







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BUCKLED RAILS



Normal Growth Detail Fracture Under Shell

INTERNAL RAIL DEFECTS

<image>

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EXACT LOCATION OF RAIL FLAWS

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PARTIAL RAIL CRACKS

What is Monitored through RailAcoustic[®] System? -In real-time!-



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EXACT LOCATION & VELOCITY OF TRAINS

TRAIN WHEEL- FLATS

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RAIL TEMPERATURE



- Successfully in Operation since December 2018 at Konya – Ankara High Speed Railway Line (250Km/Hr Speed, 90 Km Double Track Line)
- 2nd Project in manufacturing & installation phase for total of 37 km long Slab-Track Tunnel Stretch at Ankara – Sivas High Speed Railway Line which is in construction now. (Planned completion date: November 2020)
 - 4 Offers of RailAcoustic are in evaluation for international and prestigious Railway Project Tenders in US, EU and Asia through the best-known EU Railway Contractors.

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RAILACOUSTIC REFERENCE PROJECTS

Trabzon

Ezincan

Elazig

200 km

Malatya

Gumushan

Divarbakir

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Batman

THE SYSTEM HAS BEEN APPLIED to ANKARA-KONYA High Speed Line (HSL) in 2018

Thilisi-Baku

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Kars

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CONTRACT DATE: 06 April 2018

CONTRACT SCOPE:

Installation of RailAcoustic – Broken Rail Detection and Measuring System At 90 Km Double Track Section of Ankara-Konya High Speed Train Line + 4 Km Conventional Single Track Line (In Ankara)

CONTRACTUAL COMPLETION DATE: 02 December 2018

1st Project in Operation since 2018

2nd Project – Installation Phase (Planned Commissioning in November 2020)



ADVANTAGES OF RAILACOUSTIC® TECHNOLOGY

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TECHNOLOGICAL COMPARISON MATRIX	Track Circuits	On-Board Ultrasonic Inspection Systems	Ultrasonic Stationary Inspection Systems	Fiberoptic Peripheral Intrusion Detection Systems	RailAcoustic [®] Acoustic Stationary Inspection System
Detection of FULL RAIL BREAKS	NOT RELIABLE		NOT RELIABLE	NOT RELIABLE	\checkmark
Detection of PARTIAL RAIL BREAKS	X		NOT RELIABLE	NOT RELIABLE	
DETERMINING THE EXACT LOCATION OF RAIL FLAW	X		X	NOT RELIABLE	
Detection of rail breaks WITHOUT A NEED OF TRAIN PASSING THROUGH THE DEFECTED ZONE		X		X	\sim
Detection of LANDSLIDES & FLOODS	X	X	NOT RELIABLE	X	\sim
TRAIN SPEED MONITORING	X	X	X		
TRAIN MOVEMENT MONITORING		X	X		\sim
TRACK TEMPERATURE MONITORING	X	X	X	X	\sim
FLAT-WHEEL DETECTION	X	X	X	NOT RELIABLE	\checkmark
DERAILMENT DETECTION	X	X	NOT RELIABLE		\checkmark
CONTINUOUS & REAL-TIME MONITORING		X	NOT RELIABLE		\checkmark
RELIABILITY IN BROKEN RAIL DETECTION	X		X	X	\checkmark
SELF CALIBRATION & ADJUSTMENT	X		X	X	\checkmark



SYSTEM COMPONENTS OF RAILACOUSTIC





SIGNAL PROCESSING & COMMUNICATION:

This electrical signal processing, control and communication cabinet is located along the track at up to each 2 Km distance, for housing the electronic boards, power supply and the fiber-optical network communication controller.

SIGNAL GENERATOR:

Acoustic signals are injected into the rails thru this unit. The unit is attached onto the rails without any welds or holes.



SIGNAL RECEIVER:

This signal sensing module is attached to the rail for sensing the acoustic signals generated by acoustic signal generator unit. It first detects processes the received acoustic signal and communicates with the track-side electronic board for additional signal processing and communication.





CONTROL CENTER VIEW HARDWARE & SOFTWARE





SYSTEM COMPONENTS AS APPLIED TO TRACK

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THE SYSTEM HAS BEEN APPLIED to ANKARA-KONYA High Speed Line (HSL) and is in use NOW



RAG and RAR Modules Installed on to the Rails

TECHNICAL SPEC HIGHLIGHTS:

- High Speed Train Line and Conventional Line Use,
- Broken Rail Detection Without Need of Train Moving,
- Maximum 2 Km Site Installation Intervals,
- Realtime Monitoring of Tracks From a Remote Control Center,
- Data Storage and Customized Reporting With History Records,
- System Hardware, Software, Installations, Trainings and Warranty Period Service.



SYSTEM COMPONENTS OF RAILACOUSTIC - RASP





RAILACOUSTIC SIGNAL PROCESSING UNIT (RASP)

This electrical signal processing, control and communication cabin is located along the track at up to each 2 Kms distance along the track for housing the electronic boards, power supply and the fiberoptical network communication controller.



SYSTEM COMPONENTS AS APPLIED TO TRACK – RAG

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THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW



RAILACOUSTIC GENERATOR (RAG)

 Acoustic signals are injected into the rails thru this unit. The unit is attached onto the rails without any welds or holes but by only using a specially designed clamp mechanism.

RailAcoustic®

SYSTEM COMPONENTS OF RAILACOUSTIC - RAR



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RAIL ACOUSTIC RECEIVER (RAR)

• This signal sensing module is attached to the rail for sensing the acoustic signals generated by the RAG100 unit. It first detects and processes the detected acoustic signal and communicates with the track-side electronic board for additional signal processing and communication.



SYSTEM COMPONENTS AS APPLIED TO TRACK

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW– Open Line View





SYSTEM COMPONENTS AS APPLIED TO TRACK

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THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW– In the Tunnel





CONTROL ROOM VIEW

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THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line and it is in use NOW – Eryaman Alarm Control Center - Operator Terminal View

CONTROL CENTER HW & SW (CCSM):









CONTROL ROOM VIEW

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THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.





RAILACOUSTIC SYSTEM CUT TEST

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL). The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



TEST NO: 1 – RAIL HEAD PARTIAL CUT TEST

5 cm deep partial cut. A significant change in the received waveform is observed. Reflection signal has identified the rail fracture and its location. Command center computer has registered the fault as 'Level-1 Insignificant Damage' to the roil.



RailAcoustic®

RAILACOUSTIC SYSTEM CUT TEST

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL). The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



TEST NO : 2 – RAIL HEAD FULL CUT TEST

The head of the rail was completely cut and a fracture test was performed. A typical and significant change in the received waveform is observed. Reflected signal has identified the fault and the location. Command center computer has registered the fault as 'Level-2 Significant Damage' to the rail.





RAILACOUSTIC SYSTEM CUT TEST

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL). The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



TEST NO : 3 – RAIL WEB HALF WAY THRU CUT

The web of the rail was cut in half and a new fracture test was performed. The result of the test showed that the signal shape and signal levels changed significantly. At the end of the test, the system automatically generated Level-3 Significant Damage / Brown Atarm Signal in the form of a critical rail fracture alarm. The damage location has been identified precisely.





RAILACOUSTIC SYSTEM CUT TEST

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL). The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



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The web of the rail was cut to the foot and the fracture test was performed. The signal level, shape and reflected component has totally changed. At the end, the system generated a Level-4 Significant Damage / Red Alarm Signal. The location of the damaged rail has been identified precisely.



Broken Rail Indication On The Monitoring Screen of Command Center Computer

TEST NO : 4 – CUT TO THE RAIL FOOT TEST



MANUFACTURING PHASE









SITE SURVEY BEFORE THE INSTALLATION

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INSTALLATION OF THE SYSTEM



CENTRAL COMMAND MODULE USER SCREENS



- Dashboard
- Tests & Track Condition

- Monitoring
- System Alarms
- Telemetry
- Traffic Monitoring

DASHBOARD

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There are mainly two user screen modules inside the RASP program. Dashboard is one of them and it is the passive user interface and control module. It aims to provide the operator with control, over the command center computer, to enter all relevant data including; commands to operate the system such as start an automatic or a manual test, telemetry data collection commands, test result lists, all reports in regards to the historical system data, system components' diagnostic data, current and historical alarm results, user authorization screens etc.

- There are many sub-screens under the dashboard • main menu screen, providing access to the operator console functions for further details about the realtime operation and various report generation functions of RailAcoustic system.
- ٠ The authorized operator has all the rights to operate the system through this screen. Historical data are only retrieved from the console under authorized access conditions.

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Track Defects System Modules






USER MANAGEMENT

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 Operators who have rights to access the dashboard functions in different access levels are defined and identified in 'User Management Screen' module by the system administer.

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USER MANAGEMENT

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 On the main screen the alarm levels and segments are identified by the colored symbols on the screen. A color identification test was applied to each operator on the entrance to the system.





TESTS & TRACK CONDITION MONITORING

 One of the main RASP screens is Test & Track Monitoring screen which is to show the track condition including system components located on each track segment. Nodes with all system components laid onto the track are indicated on this screen. Track test results, train movements, flat wheels, land slide blocked track segments, system component diagnostic test results are all shown on this screen.

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SYSTEM ALARMS

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Alarm screens are essential part of the RASP modules. These screens carry realtime alarm data as well as historical data for all RailAcoustic System components and operations. They are given to the operator in both text and graphical mode. Audio warning option is also available.

 There are a number of operatorcontrolled list features in Alarm Screens, reflecting the status of track and system maintenance and service conditions. These lists directly affect the Alarm listings on the screen.



TELEMETRY

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- All nodes measure the rail temperature and outside air temperature and humidity and transmit these data to the remote RASP unit computer. System operators can reach to these telemetry results either at prescheduled times automatically or at any time by pressing a button on the Telemetry Screen.
- Rail temperature and outside the cabin air temperature and relative humidity measurement results are given to the user on the screen under different tabular or graphical format. They can be transferred to outside thru a printer or removable disk, on authorized demand.

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TODE

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TRAFFIC MONITORING

Train traffic monitoring is performed by the system in real-time. The main Test & Track Monitoring Screen also show the moving train traffic on this graphical screen. Moving train speeds are also indicated on this screen. The track elevation conditions and flat-wheel are also monitored by the system components and those conditions are shown on this screen with different color codes.

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RAIL MOUNTED EQUIPMENT MECHANICAL DETAILS



Acoustic Signal Generator: RAG
Acoustic Signal Sensor: RAR

- RAG & RAR Mounted on Rail
- RAG & RAR Installation Method

ACOUSTIC SIGNAL GENERATOR: RAG

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RailAcoustic®

RailAcoustic

 The acoustic signal generator module of the RailAcoustic technology is called RAG (Rail Acoustic Generator). It is connected to the rail with an easy to mount and remove clamp mechanism as shown below. It is electrically driven by the control cabinet located next to the track.

NEXT GENERATION

COMPONENTS

ACOUSTIC SIGNAL SENSOR: RAR

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 The acoustic signal sensor module of RailAcoustic is called RAR (Rail Acoustic Receiver) and it is mounted onto the rails with an easy to mount and remove clamp mechanism as shown below. The sensor unit is connected to the track-side control and communication
 Cabinet electronically.



NEXT GENERATION COMPONENTS

RAG & RAR MOUNTED ON RAIL

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- RAG and RAR modules are mounted onto the rails side-by-side for each up to 2 Km distance as seen below.
- CLICK FOR VIDEO:

https://youtu.be/ERzhGB95b 8s



NEXT GENERATION COMPONENTS





Energy Ecology Informatics Engineering



RailAcoustic®

technologies for a sustainable life

- ERCI EUROPEAN RAILWAY CLUSTERS INNOVATION AWARD 2020
- INVENTOR AND DEVELOPER OF THE TECHNOLOGY
- 8 PATENTS ON THIS AND OTHER R&D PROJECTS REGISTERED LOCALLY AND INTERNATIONALLY
- LOCATED IN METU (Middle East Technical University) TECHNOPOLIS in Ankara
- GOVERNMENT UNIVERSITY INDUSTRY COOPERATION AND CONNECTIONS
- FOCUSED ON OPTIC AND SPECTROMETRIC RAILWAY DETECTION TECHNOLOGIES

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Energy Ecology Informatics Engineering

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ODTU-TEKNOKENT

ORTA DOĞU TEKNİK ÜNİVERSİTESİ MIDDLE EAST TECHNICAL UNIVERSITY A GLOBALLY SUCCESSFUL INNOVATION ECOSYSTEM WHICH SHAPES THE FUTURE



Railway Technologies in Acoustic Domain